



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D022-661-041
Job Sheet 181979



Part No: D022-661-041

Job Qty: 1 ea

Part Name: R22 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Hold

Priority: AOG

Job Created: 8/15/18

Job Tracking No:

Created By: Sonia Quirion

Due Date: 8/15/18

Description:

Type: Stock

Note: DWG DSI 9717 REV A IPP Rev:A 15.02.24 NEW ISSUE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Stores/Pkg-1	6-89	AUG 15 2018
100	Packaging	1 pcs	8/15/18	8/15/18	0.00	0.00	Packaging1-6	6-89	AUG 15 2018
110	QC	1 pcs	8/15/18	8/15/18	0.00	0.00	QC4	6-89	JRB AUG 15 2018
120	Packaging	1 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-2	6-89	JRB AUG 15 2018
130	DC	1 pcs	8/15/18	8/15/18	0.00	0.00	DC	6-89	21 AUG 15 2018
140	QC21-FG	1 Ea	8/15/18	8/15/18	0.00	0.00	QC21	6-89	21 AUG 15 2018

Part Op 120 - Identify and pack for shipping as per PPP D022-661-041/ DSI9717-041 Location:
Descriptions: 130 - Photocopy bluefile & type labels per PPP D022-661-041/ DSI9717-041 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	S101253
D5222-041	R22 Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	F142231
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	S091365
NAS1149D0463J	Washer	4 Ea (4 ea)	90-Start up Operation	S091299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	4	425	0
	D5222-041	2	2	0
	MS21042L4	4	5,815	0
	NAS1149D0463J	4	9,887	0



Container No: S102387



Part: D022-661-041

Job No: 181979

Serial No/Batch: S102387

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH02-9 Issue 1, EAA STC SR01493NY 02/04/26, DGAC FR

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

8:58 AM dart.quirion.sonia

3.0 Weight and Balance

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D022-661-041 Wearplate kit	0.84 lb 0.38 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	118.3 in 3.00 m	99.4 in-lb 1.14 m-kg

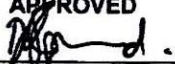
4.0 Parts List

QTY -041	Part Number	Description
X	D022-661-041	WEARPLATE KIT
2	D5222-041	WEARPLATE
4	AN4-14A	BOLT
4	MS21042L4	NUT
4	NAS1149D0436J	WASHER

REFERENCE ONLY

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 15.02.04
CERT. NO.: SH02-9
ISSUE NO.: 1

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9717	SHEET 4 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.		WEARPLATE INSTALLATION	NTS
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